

## General-Purpose Grades

### Skyprene General-Purpose Grades

B-30S, B-31, Y-31, Y-30S, Y-30H, Y-30HA, B-5, B-10, G-40S, G-42, G-40T, G-70, G-40S-1, G-41H, G-55, G-66

CR-based adhesives are used in wide-ranging applications. They feature excellent adhesion, flame resistance, chemical resistance, oil resistance, and bonding strength. Skyprene general-purpose grades for adhesive applications are classified by crystallization rate and range of Mooney viscosity.

#### B-30S, B-31, Y-31, Y-30S, Y-30H, Y-30HA

These grades have moderate crystallization rates. The B types are low molecular weight and the Y types are high molecular weight. Both can be used as blends to adjust adhesive viscosity.

#### B-5, B-10

These are crystallization-resistant grades. They are effective in improving tack retention time.

#### G-40S, G-42, G-40T, G-70

These grades have a high crystallization rate. The low molecular weight types represented by G-42 are used for spray adhesives. The high molecular weight types, G-70, show higher heat resistance than their low molecular weight counterparts and can reduce costs by lowering the CR content of adhesives.

#### G-40S-1

The ideal use for this grade is as MMA-grafted adhesive for soft PVC or synthetic leather. The coloration of this solution is better than that of other grades.

#### G-41H

This grade shows easy mastication and the stability of adhesive viscosity and the phase separation stability are better than other grades.

#### G-55

This grade shows higher reactivity to isocyanates.

#### G-66

This grade shows specific solution properties such as a low fluidity in solution and higher thixotropy.

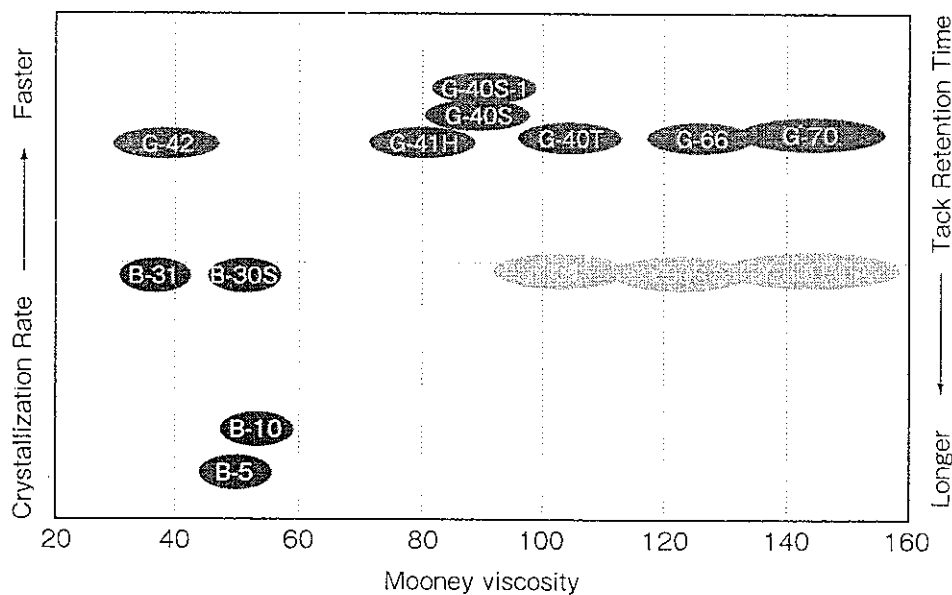


Figure-4 Characteristics and Relationship of General-Purpose Grades