



High Performance Process & Temperature Controllers

Features

01. Multi Color LCD Display	02. High Accuracy 18 Bit A-D Input and 15 Bit D-A Output
03. 200 msec Sampling Rate	04. Universal Inputs of Thermocouple, RTD, mA, VDC
05. Fuzzy + PID Control and Auto-Tuning	06. Soft-Start Function
07. Possibility of both RS -485 and Analog Retransmission	08. Ramp & Soak Profiler
09. CT Inputs for Heater-Break Detection	10. Bumpless Transfer
11. Remote Setpoint and Up to 6 Event Inputs	12. Bidirectional Menu Navigation
13. Lockout Protection	14. Approvals: UL, cUL, CE, RoHS, REACH, WEEE

Specifications

Model



C22



C62



C82



C83



C72



C42



R22

Power Supply	90 to 250VAC, 47–63Hz ; 11 to 40VDC / 20 to 28 VAC, 47–63 Hz
Power Consumption	C22/R22: 8VA, 4W maximum, C62: 10VA, 5W maximum, C72/C82/C83/C42: 12VA, 6W maximum

Signal Input				
Type	Thermocouple (J, K, T, E, B, R, S, N, L, U, P, C, D), RTD (PT100 (DIN), PT100 (JIS)), Current (mA), Voltage (V, mV)			
Resolution	18 Bits			
Sampling Rate	5 Times / Second (200 msec)			
Maximum Rating	-2VDC minimum, 12VDC maximum			
Input Characteristics	Type	Range	Accuracy @ 25°C	Input Impedance
	J	-120°C to 1,000.0°C (-184 °F to 1,832 °F)	±2 °C	2.2 MΩ
	K	-200°C to 1,370.0°C (-328 °F to 2,498 °F)	±2 °C	2.2 MΩ
	T	-250°C to 400.0°C (-418 °F to 752 °F)	±2 °C	2.2 MΩ
	E	-100°C to 900.0°C (-148 °F to 1,652 °F)	±2 °C	2.2 MΩ
	B	0°C to 1,820.0°C (32 °F to 3,308 °F)	±2 °C (200°C to 1,800 °C)	2.2 MΩ
	R	0°C to 1,767.8°C (32 °F to 3,214 °F)	±2 °C	2.2 MΩ
	S	0°C to 1,767.8°C (32 °F to 3,214 °F)	±2 °C	2.2 MΩ
	N	-250°C to 1,300.0°C (-418 °F to 2,372 °F)	±2 °C	2.2 MΩ
	L	-200°C to 900.0°C (-328 °F to 1,652 °F)	±2 °C	2.2 MΩ
	U	-200°C to 600.0°C (-328 °F to 1,112 °F)	±2 °C	2.2 MΩ
	P	0°C to 1,395.0°C (32 °F to 2,543 °F)	±2 °C	2.2 MΩ
	C	0°C to 2,300.0°C (32 °F to 4,172 °F)	±2 °C	2.2 MΩ
	D	0°C to 2,300.0°C (32 °F to 4,172 °F)	±2 °C	2.2 MΩ
	PT100 (DIN)	-200°C to 850.0°C (-328 °F to 1,562 °F)	±0.4 °C	1.3 KΩ
PT100 (JIS)	-200°C to 600.0°C (-328 °F to 1,112 °F)	±0.4 °C	1.3 KΩ	
mA	-3 mA to 27 mA	±0.05 %	2.5 Ω	
V	-1.3 VDC to 11.5 VDC	±0.05 %	1.5 MΩ	
mV	0 to 50 mV	±0.05 %	2.2 MΩ	
Temperature Effect	1.5 μV/°C for all inputs except mA input, 3.0 μV/°C for mA			
Sensor Lead Resistance Effect	Thermocouple : 0.2 μV/Ω ; 3- wire RTD : 2.6 °C/Ω of Difference of Resistance of two leads ; 2- wire RTD : 2.6 °C/Ω of Sum of Resistance of two leads			
Burn-out Current	200 nA			
Common Mode Rejection Ratio (CMRR)	120 dB			
Normal Mode Rejection Ratio (NMRR)	55 dB			
Sensor Break Detection	Sensor open for Thermocouple and RTD inputs, sensor short for RTD input, below 1 mA for 4–20mA input, below 0.25VDC for 1–5VDC input, not available for other inputs			
Sensor Break Responding Time	Within 4 seconds for Thermocouple and RTD inputs, 0.1 second for 4–20mA and 1–5VDC inputs			

Model

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R22

Remote Set Point Input

Type	Linear Current, Linear Voltage						
Range	-3mA to 27 mA, -1.3VDC to 11.5VDC						
Accuracy	±0.05 %						
Remote Set Point Option	Not Available	Not Available	Available	Available	Available	Available	Not Available
Input Impedance	Current : 2.5 Ω, Voltage : 1.5 MΩ						
Resolution	18 Bits						
Sampling Rate	1.66 Times/Second						
Maximum Rating	280 mA maximum for Current Input, 12 VDC maximum for Voltage Input						
Temperature Effect	± 1.5 μV/°C for Voltage Input, ± 3.0 μV/°C for Current Input						
Sensor Break Detection	Below 1 mA for 4 – 20 mA input, below 0.25 VDC for 1 – 5 VDC input, not available for other inputs						
Sensor Break Responding Time	0.1 Seconds						

Event Input

Number of Event Input	1	2	6	6	2	6	2
Logic Low	-10 VDC minimum, 0.8 VDC maximum						
Logic High	2 VDC minimum, 10 VDC maximum						
Function	Refer to user manual						

CT Input

CT Type	CT98-1
Accuracy	±5% of Full Scale Reading, ±1 digit maximum
Input Impedance	294 Ω
Measurement Range	0 to 50 A VAC
Output of CT	0 to 5 VDC
CT Mounting	Screw Mounting
Sampling Rate	1 Time/Second

Output 1/Output 2

Type	Relay, Pulsed Voltage, Linear Voltage and Linear Current
Relay Rating	2A, 240 VAC, 200,000 Life Cycles for Resistive Load
Pulsed Voltage	Source Voltage 5 VDC, Current Limiting Resistance 66 Ω
Linear Output Resolution	15 Bits
Linear Output Regulation	0.02 % for full load change
Linear Output Settling Time	0.1 Second (Stable to 99.9%)
Linear Output Ranges	0 - 22.2 mA (0 - 20 mA / 4 - 20 mA), 0 - 5.55 VDC (0 - 5 VDC, 1 - 5 VDC), 0 - 11 VDC (0 - 10 VDC)
Isolation Breakdown Voltage	1,000 VAC
Temperature Effect	±0.01% of Span/°C
Load Capacity of Linear Output	Linear Current : 500 Ω maximum, Linear Voltage : 10 KΩ minimum

Alarm

Relay Type	Form A
Maximum Rating	2A, 240 VAC, 200,000 Life Cycles for Resistive Load
Alarm Function	Dwell Timer, Deviation Low, Deviation High, Deviation Band Low, Deviation Band High, Process High, Process Low, Range Low, Range High, Range High Low, Heater Break, Heater Short, Profile End, Profile Holdback
Alarm Mode	Latching, Holding, Normal, Latching / Holding, Set Point Holding
Dwell Timer	0.1 to 4,553.6 Minutes

Data Communication

Interface	RS-485
Protocol	Modbus RTU (Slave Mode)
Address	1 to 247
Baud Rate	2.8 KBPS to 115.2 KBPS
Parity Bit	None, Even or Odd
Stop Bit	1 or 2 Bits
Data Length	7 or 8 Bits
Communication Buffer	160 Bytes

Analog Retransmission

Output Signal	4 – 20 mA, 0 – 20 mA, 0 – 10 VDC
Resolution	15 Bits
Accuracy	±0.05 % of Span ±0.0025 % / °C
Load Resistance	0 to 500 Ω for Current Output, 10 KΩ minimum for Voltage Output
Output Regulation	0.01 % for full load change
Output Setting Time	0.1 Second (Stable to 99.9%)
Isolation Breakdown	1,000 VAC minimum
Integral Linearity Error	±0.005 % of Span

Model









C22

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C83

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C42

R22

Analog Retransmission

Temperature Effect	$\pm 0.0025\%$ of Span/ $^{\circ}\text{C}$
Saturation Low	0 mA or 0 VDC
Saturation High	22.2 mA or 5.55 VDC, 11.1 VDC minimum
Linear Output Range	0–22.2 mA (0–20 mA / 4–20 mA), 0–5.55 VDC (0–5 VDC / 1–5 VDC), 0–11.1 VDC (0–10 VDC)

User Interface

Keypad	4 Keys						
Display Type	4 Digit LCD Display						
Number of Display	2	2	3	3	3	3	2
Upper Display Size	0.4" (10 mm)	0.58" (15 mm)	0.7" (17.7 mm)	0.7" (17.7 mm)	0.58" (15 mm)	0.98" (25 mm)	0.31" (8 mm)
Lower Display Size	0.19" (4.8 mm)	0.3" (7.8 mm)	0.4" (11.2 mm)	0.4" (11.2 mm)	0.32" (8.3 mm)	0.55" (14 mm)	0.25" (6.5 mm)

Programming Port

Interface	Micro USB
PC Communication Function	Parameter Configuration and Firmware Upgrade

Control Mode

Output 1	Reverse (Heating) or Direct (Cooling) Action
Output 2	PID cooling control, Cooling P band 50–300% of PB, Dead band -36.0~36.0% of PB
ON-OFF	0.1–50.0 $^{\circ}\text{C}$ (0.1–90.0 $^{\circ}\text{F}$) hysteresis control (P band = 0)
P or PD	0–100.0% offset adjustment
PID	Fuzzy logic modified Proportional band 0.1–500.0 $^{\circ}\text{C}$ (0.1–900.0 $^{\circ}\text{F}$), Integral time 0–3,600 Seconds, Derivative time 0–360.0 Seconds
Cycle Time	0.1 to 90.0 Seconds
Manual Control	Heat (MV1) and Cool (MV2)
Auto-tuning	Cold Start and Warm Start
Failure Mode	Auto transfer to manual mode while sensor break or A–D Converter damage
Ramping Control	0–500.0 $^{\circ}\text{C}$ (0–900.0 $^{\circ}\text{F}$) / Minute or 0–500.0 $^{\circ}\text{C}$ (0–900.0 $^{\circ}\text{F}$) / Hour Ramp Rate

Digital Filter

Function	First Order
Time Constant	0, 0.2, 0.5, 1, 2, 5, 10, 20, 30, 60 Seconds Programmable

Profiler

Availability	No	No	Option	Option	Option	Option	No
No of Programs	N/A	N/A	4 / 2 / 1	4 / 2 / 1	4 / 2 / 1	4 / 2 / 1	N/A
Number of Segments / Program	N/A	N/A	4 / 8 / 16	4 / 8 / 16	4 / 8 / 16	4 / 8 / 16	N/A

Environmental and Physical Specifications

Operating Temperature	-10 $^{\circ}\text{C}$ to 50 $^{\circ}\text{C}$						
Storage Temperature	-40 $^{\circ}\text{C}$ to 60 $^{\circ}\text{C}$						
Humidity	0 to 90% RH (Non-Condensing)						
Altitude	2,000 Meters maximum						
Pollution	Degree II						
Insulation Resistance	20 M Ω minimum (@500 VDC)						
Dielectric Strength	2,000 VAC, 50/60 Hz for 1 Minute						
Vibration Resistance	10 to 55 Hz, 10 m/s ² for 2 Hours						
Shock Resistance	200 m/s ² (20g)						
Molding	Flame Retardant Polycarbonate						
Mounting	Panel	Panel	Panel	Panel	Panel	Panel	DIN Rail
DIN Size	1/32	1/16	1/8	1/8	9/64	1/4	
Dimensions (W*H*D) (mm)	48*24*92	48*48*59	48*96*59	96*48*59	72*72*59	96*96*59	22.5*96*83
Depth Behind Panel (mm)	84	50	50	50	50	50	-
Cut Out Dimensions (mm)	45*22.2	45*45	45*92	92*45	68*68	92*92	-
Weight (grams)	120	160	220	220	190	290	160

Approval Standards

Safety	UL61010-1, CSA 22.2 No.61010-1-12, EN61010-1(IEC1010-1), RoHS, REACH
Protective Class	IP50 for panel, IP20 for terminals and housing, all indoor use
EMC	EN61326

Ordering Code

C22 –

R22 –

Power Input

- 4 : 90 to 250VAC, 47–63Hz
- 5 : 11 to 40VDC / 20 to 28VAC, 47–63Hz

Output 1

- 1 : Form A Relay
- 2 : SSRD, 5VDC / 30mA
- 3 : Isolated 4–20mA / 0–20mA (OM98-3)
- 5 : Isolated 0–10VDC (OM98-5)
- C : SSRD, 14VDC / 40mA (OM94-7)

Output 2/Alarm 1

- 0 : None
- 1 : Form A Relay
- 2 : SSRD, 5VDC / 30mA
- 3 : Isolated 4–20mA / 0–20mA (OM98-3)
- 5 : Isolated 0–10VDC (OM98-5)
- C : SSRD, 14VDC / 40mA (OM94-7)

Option 1

- 0 : None
- 1 : RS-485
- 2 : 1 Event Input (EI1)
- 3 : 1 CT Input (CT1)

Option 2

- 0 : None
- 1 : Retransmit 4–20mA / 0–20mA (OM98-3)
- 2 : Retransmit 0–10VDC (OM98-5)
- 3 : Alarm 2 (Form A relay)
- 4 : 1 Event Input (**EI2 only for R22**)
- 5 : 1 CT Input (**CT2 only for R22**)

Accessories for All Models

- OM94-7 = 14VDC / 40mA SSR Drive Module
- OM98-3 = Isolated 4–20mA / 0–20mA Analog Output Module
- OM98-5 = Isolated 0–10VDC Analog Output Module
- CM98-3 = Isolated 4–20mA / 0–20mA Retransmission Module for all models except C22 & R22
- CM98-5 = Isolated 0–10VDC Retransmission Module for all models except C22 & R22
- CT98-1 = Current Transformer 0-50A
- PA98-1 = USB Programming Adaptor
- CC98-1 = Programming Port Cable (1.5M)
- BC-SET = Configuration Software

Related Products

- SNA10A = Smart Network Adaptor for third party software, which converts 255 channels of RS-485 or RS-422 to RS-232 Network

C62 –



Power Input

- 4 : 90 to 250VAC, 47–63Hz
- 5 : 11 to 40VDC / 20 to 28 VAC, 47–63Hz

Output 1

- 1 : Form A Relay
- 2 : SSRD, 5VDC / 30mA
- 3 : Isolated 4–20mA / 0–20mA (OM98-3)
- 5 : Isolated 0–10VDC (OM98-5)
- C : SSRD, 14VDC / 40mA (OM94-7)

Output 2/Alarm 1

- 0 : None
- 1 : Form A Relay
- 2 : SSRD, 5VDC / 30mA
- 3 : Isolated 4–20mA / 0–20mA (OM98-3)
- 5 : Isolated 0–10VDC (OM98-5)
- C : SSRD, 14VDC / 40mA (OM94-7)

Alarm 2

- 0 : None
- 1 : Form A Relay

Option 1

- 0 : None
- 1 : RS-485

Option 2

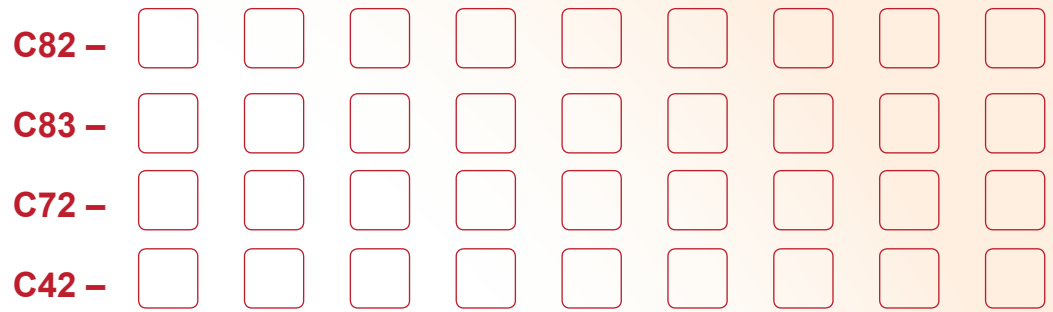
- 0 : None
- 1 : 2 Event Inputs
- 2 : 1 Event Input and 1 CT Input
- 3 : 2 CT Inputs

Option 3

- 0 : None
- 1 : Retransmit 4–20mA / 0–20mA (CM98-3)
- 2 : Retransmit 0–10VDC (CM98-5)
- 3 : Alarm 3 (Form A Relay)

Option 4

- 0 : None
- 1 : Terminal Cover



Power Input

- 4 : 90 to 250VAC, 47–63Hz
- 5 : 11 to 40VDC / 20 to 28VAC, 47–63Hz

Output 1

- 1 : Form A Relay
- 2 : SSRD, 5VDC / 30 mA
- 3 : Isolated 4–20mA / 0–20mA (OM98-3)
- 5 : Isolated 0–10VDC (OM98-5)
- C : SSRD, 14 VDC / 40 mA (OM94-7)

Output 2/Alarm 1

- 0 : None
- 1 : Form A Relay
- 2 : SSRD, 5VDC / 30 mA
- 3 : Isolated 4–20mA / 0–20mA (OM98-3)
- 5 : Isolated 0–10VDC (OM98-5)
- C : SSRD, 14 VDC / 40 mA (OM94-7)

Alarm 2 to 3

- 0 : None
- 1 : Form A Relay on Alarm 2
- 2 : Form A Relay on Alarm 2 to 3

Event Inputs

- 0 : None
- 1 : 6 Event Inputs (**2 Event Inputs for C72**)

Option 1

- 0 : None
- 1 : RS-485 and Remote Setpoint

Option 2

- 0 : None
- 1 : 1 CT Input and Remote Setpoint
- 2 : 2 CT Inputs and Remote Setpoint

Option 3

- 0 : None
- 1 : Retransmit 4–20mA / 0–20mA (CM98-3) and Remote Setpoint
- 2 : Retransmit 0–10V (CM98-5) and Remote Setpoint
- 3 : Alarm 4 (Form A Relay) and Remote Setpoint
- 4 : Alarm 4 (Form A Relay), Retransmit 4-20 mA / 0-20mA (CM98-3) and Remote Setpoint (**Unavailable for C72**)
- 5 : Alarm 4 (Form A Relay), Retransmit 0-10VDC (CM98-5) and Remote Setpoint (**Unavailable for C72**)

Option 4

- 0 : None
- 1 : Terminal Cover
- 2 : Ramp & Soak Profiler
- 3 : Terminal cover and Ramp & Soak Profiler

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